

1 The influence of calcium, sodium and bicarbonate on the uptake of uranium onto nanoscale
2 zero-valent iron particles

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Abstract

This work investigates the influence of calcium (Ca), sodium (Na) and bicarbonate (HCO_3^-) on the uptake of uranium (U) onto nanoscale zero-valent iron particles (nZVI). Batch systems containing U at 1 mg/L and HCO_3^- at 0, 10, 100 and 1000 mg/L were tested with nZVI at 500 mg/L. NaCl was also added to the batch systems containing HCO_3^- at 0, 10 and 100 mg/L in order to normalise the ionic strength to the batch system containing HCO_3^- at 1000 mg/L. Comparator systems were tested which contained U at 1 mg/L, HCO_3^- at 0, 10 and 100 mg/L and equal moles of CaCl_2 to NaCl in the aforementioned batch systems. Mine water containing a similar concentration of U (1.03 mg/L) was also tested as a natural analogue. Results demonstrate Ca as having no appreciable influence on the capacity of nZVI for U uptake, with >99 % removal recorded for all systems. U desorption was enhanced, however, with 87.3, 85.2 and 84.7 % removal recorded after 672 hours for the 0, 10 and 100 mg/L bicarbonate systems compared with 99.9, 99.7 and 97.1 % recorded for the Na-bearing (Ca absent) systems. Moreover, maximum U removal onto nZVI was directly proportional to HCO_3^- concentration for the Na-bearing systems, whereas no trend was identified for the Ca-bearing systems. Results demonstrate Ca as having a significant inhibitive influence on the long-term retention (e.g. > 48 hours) of U on nZVI, which is independent of HCO_3^- concentration when it is also present at <100 mg/L.

Keywords: uranium, nanoscale zero-valent iron particles, bicarbonate, calcium, mine water, remediation

Introduction

A key environmental legacy of mankind's military and civil nuclear activities has been the release of uranium (U) into the environment. U presents a considerable long-term environmental concern and can significantly limit the potential for site redevelopment. In addition, the contamination of groundwater by more soluble forms of U can compromise drinking water sources and spread contamination over significant distances. U mobility in groundwater is governed by its redox, sorption and complexation behaviour. It can exist in many oxidation states [e.g. U(0), U(III), U(IV), U(V) and U(VI)], however, in natural groundwater systems (e.g. $6 < \text{pH} < 9$) U(VI) it typically predominates as the uranyl ion (UO_2^{2+}), which is prone to complexation with many ubiquitous groundwater constituents, including: phosphate, silicate, sulphate, fluoride and (bi)carbonate [1]. Consequently, more than 42 dissolved U species, 89 U minerals and 368 inorganic crystal structures that contain U(VI) have been documented [2]. The affinity of U with bicarbonate is of great importance due to the extremely high stability of uranyl carbonate complexes in comparison to the other complexes which form in ground water systems [1]. In the presence of bicarbonate (HCO_3^-) and dissolved calcium (Ca), two ternary aqueous uranyl complexes: $\text{Ca}_2\text{UO}_2(\text{CO}_3)_3$ ($\log \beta_{213} = 30.70$) and $\text{CaUO}_2(\text{CO}_3)_3^{2-}$ ($\log \beta_{113} = 27.18$) become increasingly prominent, and are typically the dominant species in natural groundwater conditions [3]. For example, analysis of groundwater samples taken from a U mill tailing remedial action (UMTRA) site in Tuba City, Arizona, USA, determined that they comprised >99% of the U(VI) in solution [4]. In addition, Fox et al. (2006) [5] recorded a decrease from 77% U(VI) adsorbed on quartz with no dissolved Ca to 10% adsorbed with a Ca concentration of 8.9 mM in carbonate-bearing solution. As a consequence there is a great need for further studies investigating the geochemistry of uranyl-calcium-carbonato complexes, in order to inform the development of new water treatment technologies. In recent years much focus has been applied on the

potential utility of nanoscale zero-valent iron particles (nZVI) for the removal of aqueous U from waste waters [6], [7], [8], [9], [10], [11], [12], [13], [14], [15], [16], [17]. Specific mechanistic and kinetic investigations into the removal of uranyl-calcium-carbonate complexes onto nZVI, however, are limited at present [18]. Yan et al., (2010) [17] investigated the uptake of U onto nZVI in anoxic conditions batch systems containing NaHCO₃ with and without Ca. The work demonstrated that the kinetics of aqueous U(VI) removal is influenced by both Ca and HCO₃⁻ concentration, namely that the kinetics of aqueous U(VI) removal in mixed systems (1 mM HCO₃⁻ and Ca) is comparable to those in systems containing 1mM HCO₃⁻ or Ca. Overall, the results demonstrate nZVI as highly effective for the removal of U(VI) from anoxic waters for Ca and HCO₃⁻ concentrations up to 1 mM and 10 mM respectively. To the best of our knowledge, however, the long-term (e.g. >96 hours) retention of U on nZVI in the presence of HCO₃⁻ and/or Ca is yet to be investigated. The objective of this work is to investigate this process in batch systems also containing dissolved oxygen (DO). The work has been established in order to correlate U desorption processes with changes in nZVI corrosion product formation, in order to simulate the eventual recovery of a nZVI subsurface treatment zone to redox conditions prior to nZVI injection. Results are intended to evaluate the long-term integrity of *in situ* U treatment using nZVI, namely the potential for U desorption following the ultimate exposure of the treatment zone to DO.

2. Materials and methods

2.1. Solution synthesis

All chemicals used in this study [CaCl₂, C₂H₆O, C₃H₆O, FeSO₄·7H₂O, HNO₃, NaCl, NaBH₄, NaHCO₃, NaOH and (UO₂(CH₃COO)₂·2H₂O)] were of ACS reagent grade and all solutions were prepared using Milli-Q purified water (resistivity >18.2 MΩ cm). Four 400 mL stock

solutions were synthesised comprising U at 1 mg/L and HCO_3^- at 0, 10, 100 and 1000 mg/L using $(\text{UO}_2(\text{CH}_3\text{COO})_2 \cdot 2\text{H}_2\text{O})$ and NaHCO_3 respectively. NaCl was then added at 696, 688 and 625 mg/L to the batch systems containing 0, 10 and 100 mg/L NaHCO_3 respectively in order to equalise their ionic strength with the batch system containing 1000 mg/L NaHCO_3 . A further three 400 mL solutions were synthesised comprising U at 1 mg/L, NaHCO_3 at 0, 10 and 100 mg/L. Equal moles of Ca to Na that was added to the aforementioned 0, 10 and 100 mg/L NaHCO_3 solutions, was also added to the batch systems, which comprised 719, 712 and 647 mg/L of CaCl_2 respectively. The pH of all systems was then adjusted to 8.0 using 0.5 M NaOH. The solutions were stored in sealed glass jars (500 ml Schott Duran) in the open laboratory prior to analysis and in between sampling intervals.

2.2. U-bearing mine water

The U-bearing natural water used herein was taken from the Ciudanovita Uranium Mine, Banat, Romania. The site is valley confined and bounded by limestone ridges which contribute significant concentrations of dissolved HCO_3^- to ground and surface waters. The water is used for mining purposes and is pumped from approximately 200 m below sea level. It initially contains trace concentrations of DO, however, quickly equilibrates with the atmosphere to reach DO concentrations more typical for that of vadose and/or surface waters (7–12 mg/L), changing its redox potential and associated U(VI) transport properties in the process.

2.3. Zero-valent iron nanoparticle synthesis

Pure nZVI were synthesised following the method first described by Glavee et al., (1995) [19], and then adapted by Wang and Zhang (1997) [20], which uses sodium borohydride to reduce ferrous iron to a metallic state. 7.65 g of $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ was dissolved in 50 mL of

Milli-Q water ($> 18.2 \text{ M}\Omega \text{ cm}$) and then a 4M NaOH solution was used to adjust the pH to 6.8. NaOH addition was performed slowly, dropwise, to avoid the formation of hydroxocarbonyl complexes. The salts were reduced to nZVI by the addition of 3.0 g of NaBH_4 . The nanoparticle product was isolated via centrifugation (Hamilton Bell v6500 Vanguard centrifuge, 6500 RPM for 2 minutes), rinsed with Milli-Q water (ratio of 50 mL per g of nZVI) and then centrifuged (Hamilton Bell v6500 Vanguard centrifuge, 6500 RPM for 2 minutes). This step was then repeated but using ethanol and then acetone as the solvent. The nanoparticles were dried in a vacuum dessicator (approx. 10^{-2} mbar) for 48 hours and then stored in an argon filled (BOC, 99.998 %) MBraun glovebox until required.

2.4. Experimental procedure

Eight 500 mL Schott Duran jars were each filled with 400 mL of each U-bearing solution. A nZVI mass of 0.2 g (0.5 g/L) was then added. In each case, the nZVI was suspended in 5 mL of ethanol and dispersed by sonication for 30 seconds. Each batch system was sampled at 0 h, 0.5h, 1 h, 2 h, 24 h, 48 h, 72 h, 7 d, 14 d and 28 d. Prior to sampling, the jars were gently agitated to ensure homogeneity and pH, Eh and DO measurements were taken using a Hach multimeter (model HQ40d) using a combination gel electrode for pH measurements, a gel-electrolyte reference ORP electrode for Eh measurements, and a luminescent/optical dissolved oxygen (LDO) probe for DO measurements. Aliquots of 5 mL were then taken from each batch system and centrifuged using a Hamilton Bell Vanguard V6500 desktop centrifuge at 6500 rpm for 30 seconds to separate the liquid and solid phases. The supernatant was then decanted, filtered through a $0.22 \mu\text{m}$ cellulose acetate filter and then prepared for inductively coupled optical emission spectrometry (ICP-OES) and inductively coupled plasma mass spectrometry (ICP-MS) by the additional of 1 % by volume of concentrated HNO_3 . The solid was prepared for X-ray diffraction (XRD) by rinsing with Milli-Q water

(ratio of 50 mL per g of nZVI) and then centrifugation (Hamilton Bell v6500 Vanguard centrifuge, 6500 RPM for 2 minutes). This step was then repeated but using ethanol and then acetone as the solvent. The resultant suspension was then pipetted onto a glass optical microscope slide and dried in a vacuum chamber at $<1 \times 10^{-5}$ mbar for 2 hours prior to XRD analysis.

2.4. Sample analysis methods

2.4.1. BET surface area analysis

In preparation for BET surface area analysis, samples were degassed under vacuum (1×10^{-2} mbar) for a 24 hour period at a temperature of 75°C. A known mass of the dried material was then measured using a Quantachrome NOVA 1200 surface area analyser, with N₂ as the adsorbent and following a 7 point BET method.

2.4.2. ICP-AES preparation and conditions

Blanks and standards for ICP-AES analysis were prepared in 1 % nitric acid, with Fe standards of 0.10, 0.2, 0.3, 0.4 and 0.5 mg/L. An Agilent 710 ICP-OES (sequential spectrometer) fitted with a cyclone spray chamber and a teflon mist nebulizer was used. The Fe-concentration was measured using the emission line at 234.35 and 259.94 nm.

2.4.3. ICP-MS preparation and conditions

Samples for ICP-MS analysis were prepared by performing a 20 times dilution in 1 % nitric acid (analytical quality HNO₃ and Milli-Q water). Blanks and U standards at 1.0, 2.0, 10, 20 and 50 µg/L were also prepared in 1 % nitric acid. The ICP-MS instrument used was a Thermo Scientific PlasmaQuad 3.

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174 **2.4.4. Transmission electron microscopy**

175 Transmission electron microscopy (TEM) images were obtained with a JEOL JEM 1200 EX
176 Mk 2 TEM, operating at 120 keV. Nanoparticle samples were suspended in absolute ethanol
177 via sonication for 120 seconds and then mounted on 200 mesh holey carbon coated copper
178 grids. The nanoparticle infused grids were then dried in a vacuum chamber at $<1 \times 10^{-5}$ mbar
179 for 2 hours.

180

181 **2.4.5. X-ray diffraction**

182 A Phillips Xpert Pro diffractometer with a $\text{CuK}\alpha$ radiation source ($\lambda = 1.5406 \text{ \AA}$) was used for
183 XRD analysis (generator voltage of 40 keV; tube current of 30 mA). XRD spectra were
184 acquired between 2θ angles of $10\text{--}90^\circ$, with a step size of 0.02° and a 2 s dwell time.

185

186 **2.4.6. X-ray photoelectron spectroscopy**

187 A Thermo Fisher Scientific Escascope equipped with a dual anode X-ray source ($\text{AlK}\alpha$ 1486.6
188 eV and $\text{MgK}\alpha$ 1253.6 eV) was used for XPS analysis. Samples were analysed at $<5 \times 10^{-8}$ mbar
189 with $\text{AlK}\alpha$ radiation of 300 W (15 kV, 20 mA) power. High resolution scans were acquired
190 using a 30 eV pass energy and 300 ms dwell times. Following the acquisition of survey
191 spectra over a wide binding energy range, the Fe 2p, C 1s, O 1s and U 4f spectral regions
192 were then scanned at a higher energy resolution such that valence state determinations could
193 be made for each element. Data analysis was carried out using Pisce software (Dayta
194 Systems Ltd.) with binding energy values of the recorded lines referenced to the adventitious
195 hydrocarbon C1s peak at 284.8 eV. In order to determine the relative proportions of Fe^{2+} and
196 Fe^{3+} in the sample analysis volume, curve fitting of the recorded Fe 2p photoelectron peaks

was performed following the method of Grosvenor et al. (2004) [21]. The Fe 2p profile was fitted using photoelectron peaks at 706.7, 709.1, 710.6 and 713.4 eV corresponding to Fe⁰, Fe²⁺_{octahedral}, Fe³⁺_{octahedral} and Fe³⁺_{tetrahedral}. These parameters were selected on the basis that the surface oxide was assumed to be a mixture of wüstite and magnetite, as the oxide Fe²⁺ is in the same coordination with the surrounding oxygen atoms in both forms of oxide.

3. Results and discussion

3.1. Characterisation of the unreacted nanoparticles

Preliminary characterisation of the nZVI was performed using BET surface area analysis, TEM, XRD and XPS. BET surface area analysis determined that the surface area of the nZVI was 16.97 m²/g. TEM analysis determined that the nZVI were roughly spherical, with an approximate size range of 20-120 nm and an average diameter of 32 nm. The density contrast between the Fe⁰ core and oxide shell within the nZVI was not identified and the material was recorded as relatively amorphous. Individual particles were recorded as aggregated into chains and rings, attributed to electrostatic and magnetic attraction forces between adjacent particles. XRD analysis recorded a broad diffraction peak at 44.9° 2θ and two lower intensity peaks at 65.6 and 82.6 2θ, confirming the presence of amorphous Fe⁰. XPS analysis recorded the outer surface of the nZVI to be comprised of a mixed valent (Fe²⁺/Fe³⁺) oxide. The results are summarised in Table 1.

Parameter		nZVI
Particle size distribution (%)	0-50 nm	85
	50-100 nm	8
	>100 nm	7
Crystallinity		Amorphous (α-Fe)

Surface area (m ² /g)		16.97
Surface composition (%)	Fe	30.5
	O	32.1
	C	14.5
	B	22.9
Surface stoichiometry	(Fe ⁰ /Fe ²⁺ + Fe ³⁺)	0.02
	Fe ²⁺ /Fe ³⁺	0.38

Table 1. A summary of the experimental results regarding the bulk and surface properties of the nZVI used in the current work. Note: a significant proportion of the carbon detected is likely to be adventitious carbon.

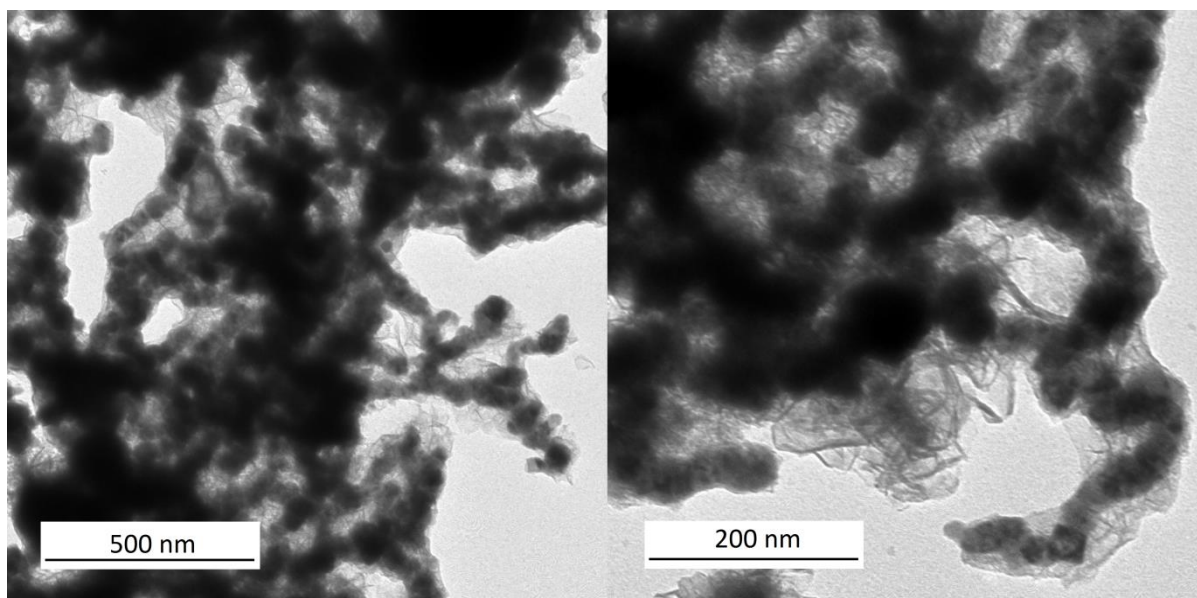


Figure 1. TEM images of the unreacted nZVI.

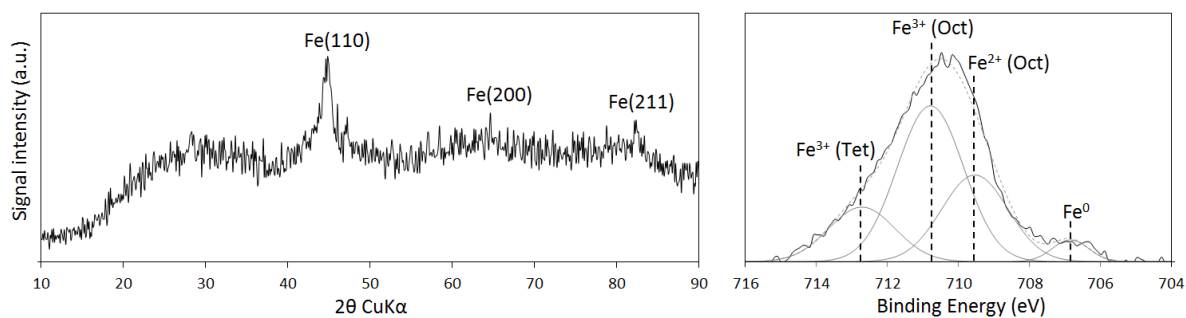


Figure 2. XRD spectra for the range of 10-90° 2θ (LHS) and curve fitted XPS Fe 2p_{3/2} photoelectron spectra (RHS) for the unreacted nZVI.

3.2. Preliminary characterisation of the U contaminated water

Prior to nanoparticle addition, the U-bearing mine water was characterised using ICP-MS (U), ICP-AES (Ca, Mg, Na and U), volumetric titration (HCO_3^-) and ion chromatography (NO_3^- and SO_4^{2-}), with the results displayed in Table 2.

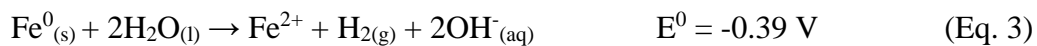
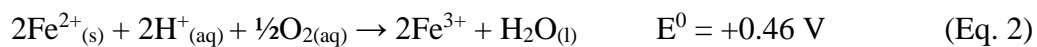
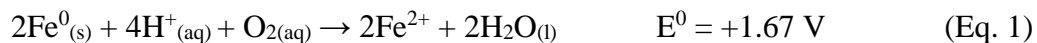
Chemical species	Concentration (mg/L)
Major cations	
Ca	52
Mg	7
Na	652
U	1.03
Major anions	
HCO_3^-	845
NO_3^-	0.9

SO ₄ ²⁻	65
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Table 2. Concentrations of U and major ions present in the mine water, analysed by ICP-MS (U), ICP-AES (Ca, Mg, N and U), volumetric titration (HCO₃⁻) and ion chromatography (NO₃⁻ and SO₄²⁻)

3.3. Changes in pH/Eh/DO

Following the addition of the nZVI a rapid shift to strongly chemically reducing conditions was recorded, with Eh less than -350 mV and near-zero DO (<0.5 mg/L) recorded for all batch systems after 30 minutes reaction time (Figure 3). An accompanying increase in pH was also recorded for all systems (Figure 3) with the behaviour therefore attributed to the rapid oxidation of nanoparticulate surfaces, consuming DO and H⁺ and increasing the reduction potential of the system (Eq. 1-4). In the early stages of reaction (<30 minutes), the predominant mechanism of nZVI corrosion is considered to have been through reaction with H⁺ via the consumption of DO (Eq. 1 and 2). Following this time period the absence of DO dictates that corrosion could only proceed through the direct reaction (hydrolysis) with water (Eq. 3 and 4). Whilst Fe⁰ is an essential component of these reactions it is noted that the nZVI used in the current work was determined as having a encapsulating (hydr)oxide layer which was acquired during synthesis (Figures 1 and 2). Fe⁰ is therefore considered to only react indirectly with the aqueous solutions and associated dissolved components.



For all systems chemically reducing Eh and low DO (<3 mg/L) were maintained for the first 24 hours of reaction, with a gradual reversion to ambient conditions recorded onwards from this time. A concurrent decrease in solution pH was also recorded for all systems with the behaviour therefore ascribed to a decrease in the rate of nZVI oxidation (corrosion). No clear trend in Eh, DO or pH change as a function of HCO_3^- concentration can be discerned, with the behaviour recorded to be relatively similar for all systems. This was expected, given that each synthetic solution had an equal ionic strength, which is a key influence on nZVI corrosion rate.

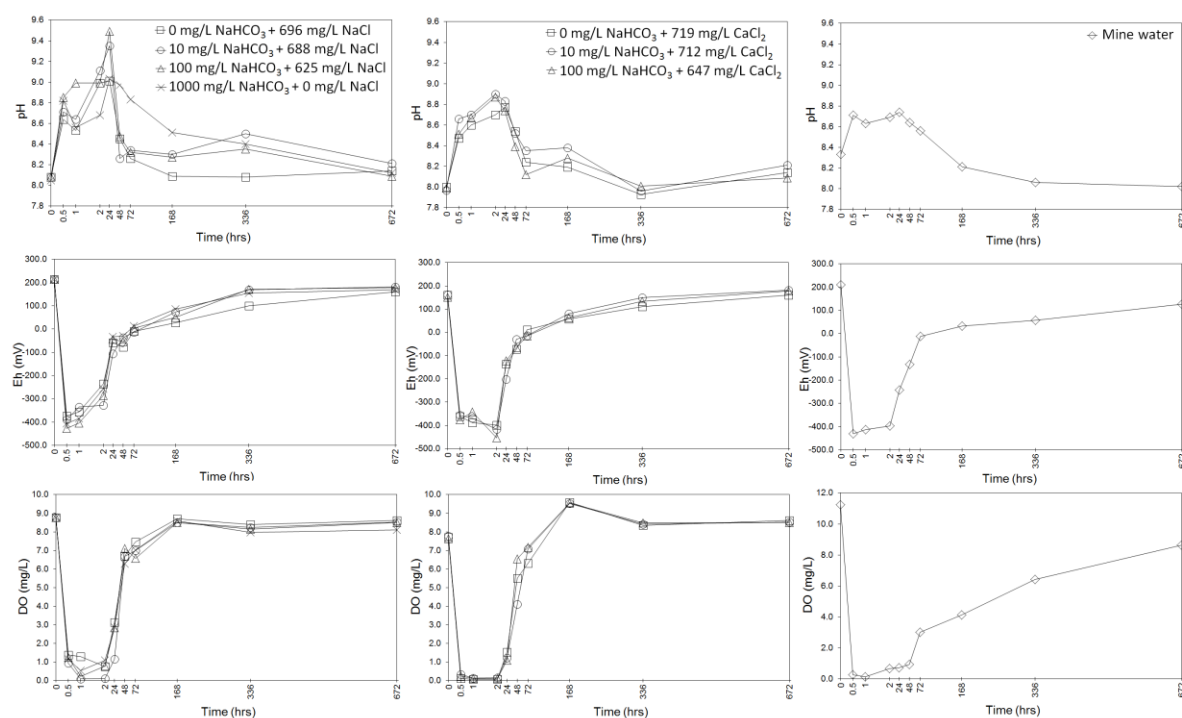


Figure 3. Changes in solution Eh, dissolved oxygen (DO) and pH as a function of reaction time (0-672 hrs) for the batch systems containing nZVI. The control (nanoparticle free) for each batch system (not shown) recorded an Eh variation of <10 mV, a DO variation of <0.2 mg/L and a pH variation of <0.05 from the starting solution.

3.4. Changes in aqueous U and Fe concentrations

Analysis of liquid samples using ICP-MS recorded rapid $U_{(aq)}$ removal in all systems with removal of >50% recorded after 30 minutes in all systems (Figure 4). It can be noted that relatively similar behaviour was recorded for the batch systems containing 0 and 10 mg/L $NaHCO_3$ (no Ca), with 99.9 % $U_{(aq)}$ removal recorded within the first 24 hours for both systems. Slightly lower U uptake was recorded for the 100 mg/L $NaHCO_3$ (no Ca) batch system, with maximum U removal of 98.8 % U removal recorded after 24 hours. In contrast a maximum of only 62 % U uptake was recorded for the 1000 mg/L $NaHCO_3$ (no Ca) system, with near total re-release occurring from 72 hours onwards. Comparing these results with U uptake data recorded for the batch systems containing Ca it can be noted that for all systems containing Ca similarly high initial U uptake (> 99 %) was recorded in the first 24 hours of reaction, however, desorption of 12.7, 14.8 and 15.3 % was recorded for the batch systems containing 0, 10 and 100 mg/L $NaHCO_3$ (Figure 5). Similar behaviour was also recorded for the U -bearing mine water, with >99.5 % uptake recorded after 30 minutes of reaction, but followed by near-total re-release in the latter stages of the reaction. Overall the results demonstrate that Ca exhibits a strong control on the long-term stability of U on nZVI in waters containing DO and at circumneutral pH.

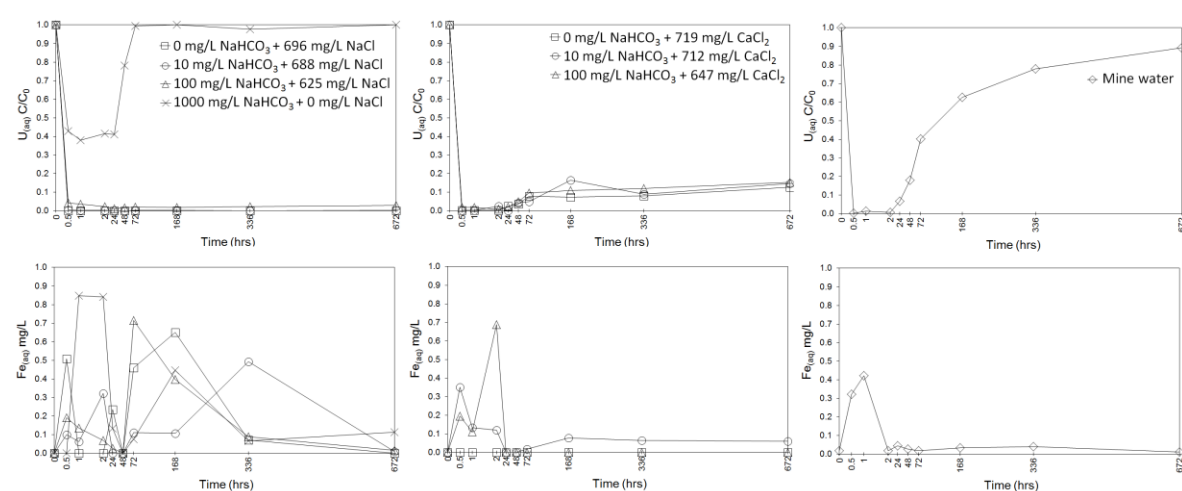


Figure 4. Changes in aqueous U and Fe concentrations as a function of reaction time (0-672 hrs) for the batch systems containing nZVI. The control (nanoparticle free) for each batch

system (not shown) recorded an aqueous U concentration variation of <0.2 mg/L from the starting solution.

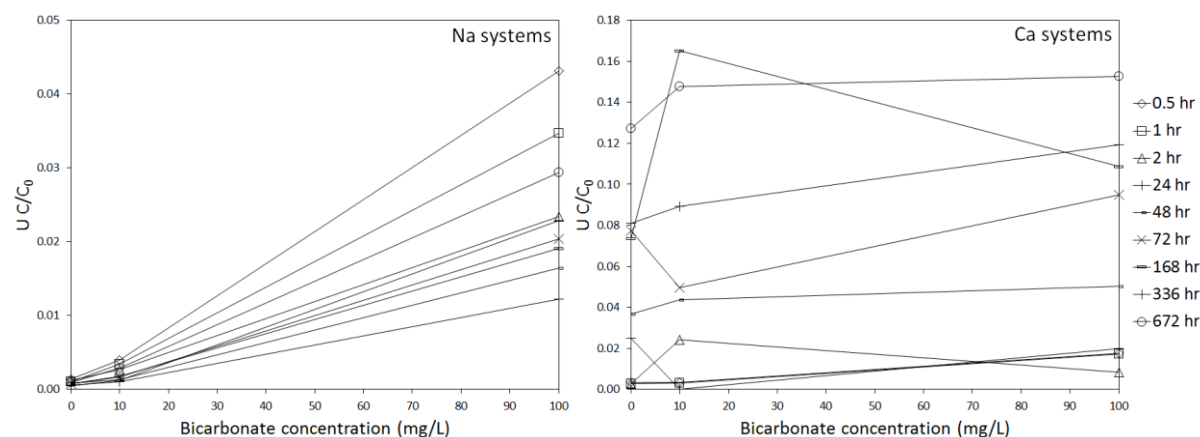


Figure 5. Aqueous U concentration as a function of bicarbonate concentration (0 – 100 mg/L) for the batch systems containing Na (LHS) and Ca (RHS).

3.5. X-ray diffraction

XRD was used to determine the bulk crystallinity and composition of nZVI solids extracted from all batch systems at periodic intervals during the sorption experiments (Figure 6). During the initial stages of the reaction (≤ 4 hours) a transition from Fe^0 , with peaks centred at 44.6 and $82.6^\circ 2\theta$ corresponding to $\text{Fe}(110)$ and $\text{Fe}(211)$, to a mixture of 2-line ferrihydrite ($5\text{Fe}_2\text{O}_3 \cdot 9\text{H}_2\text{O}$) and magnetite (Fe_3O_4) was recorded for all systems. This was not unexpected given that both $5\text{Fe}_2\text{O}_3 \cdot 9\text{H}_2\text{O}$ and Fe_3O_4 are common Fe^0 corrosion products in circumneutral and alkaline solutions [22], [23], [24]. In general, $5\text{Fe}_2\text{O}_3 \cdot 9\text{H}_2\text{O}$ was the most prevalent corrosion product during the initial stages of nZVI corrosion (e.g. <1 day) with Fe_3O_4 emerging as the most prevalent during the latter stages. This was expected, given that Fe_3O_4 is known to readily form from $5\text{Fe}_2\text{O}_3 \cdot 9\text{H}_2\text{O}$ in near-neutral to basic pH in the presence of HCO_3^- . A mixture of $5\text{Fe}_2\text{O}_3 \cdot 9\text{H}_2\text{O}$ and Fe_3O_4 was recorded after 28 days reaction for the mine water and solutions containing NaHCO_3 and Na. In contrast, much greater intensity

diffraction peaks corresponding to Fe_3O_4 were recorded in the latter stages of the reaction (> 1 day) for the batch systems containing NaHCO_3 and Ca, indicating that Fe_3O_4 was present in much greater quantity (relative to other corrosion products) and/or crystallinity.

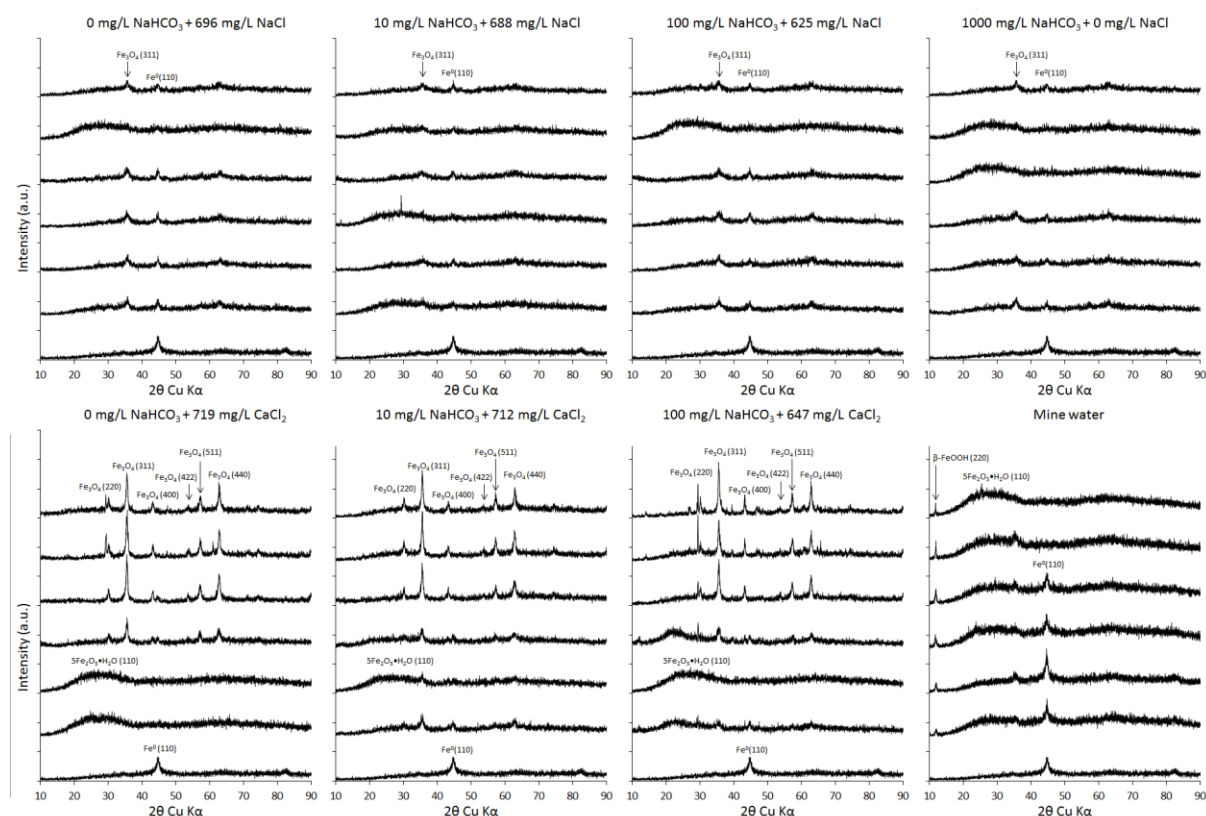


Figure 6. X-ray diffraction spectra for the range of 10-90° 2θ for nZVI extracted from the different solutions after 0h, 1h, 4h, 24h, 48h, 168h and 672h.

3.6. Implications for the *in situ* treatment of aqueous U using nZVI

An intrinsic technical challenge associated with the *in situ* treatment of metal and metalloid contaminants (such as U) using nZVI is the prospect for contaminant remobilisation [11], [18]. Ca and HCO_3^- are ubiquitous groundwater constituents, and are also known to significantly enhance the aqueous mobility of U via the formation of uranyl-calcium-carbonato complexes [1]. Indeed it has been demonstrated in recent years that the vast majority of aqueous U present in circumneutral and alkaline pH natural waters is comprised

of uranyl-calcium-carbonato complexes, due to their significantly stronger binding affinity compared to other common groundwater constituents [3]. This presents a considerable technical challenge for the treatment of U from natural waters, especially *in situ* treatment applications, where U removal from the aqueous phase must be ensured for long-term (or even quasi-permanent) timescales. The work presented herein has key implications for the *in situ* treatment of U using nZVI. It is suggested that because ultimate recovery in DO is a seemingly unavoidable fate for a typical subsurface nZVI treatment zone, associated corrosive transformation of nZVI into (hydr)oxides and a cessation of strongly chemically reducing groundwater conditions (i.e. $E_h < -400$ mV), is likely to result in considerable U desorption. Indeed considering the significant geochemical perturbation caused by nZVI injection, subsurface treatment zones are often highly metastable, and even a gradual reversion in groundwater conditions toward a pre-injection state may be enough for significant U remobilisation to occur. It is therefore suggested that secondary processes which would maintain strongly chemically reducing conditions (e.g. $E_h < -400$ mV) within the treatment zone, such as periodic nZVI reinjection and/or capping the treatment zone using an impermeable engineered layer, are essential in order to preserve the long-term performance of nZVI for the *in situ* treatment of U.

4. Conclusions

This work presents the influence of Na, Ca and HCO_3^- on the removal of U onto nZVI at pH 8. Batch systems containing U at 1 mg/L and HCO_3^- at 0, 10, 100 and 1000 mg/L were tested with nZVI at 500 mg/L. NaCl was also added to the batch systems with HCO_3^- at 0, 10 and 100 mg/L in order to normalise the ionic strength. Comparator systems were tested which contained U at 1 mg/L, HCO_3^- at 0, 10 and 100 mg/L and equal moles of CaCl_2 to NaCl added to the aforementioned batch systems. Mine water of similar U concentration (1.03

mg/L) was also investigated as a natural analogue. Ca had no appreciable impact on the capacity of nZVI for U removal, with >99 % recorded for all systems; however, it significantly enhanced U desorption, with 87.3, 85.2 and 84.7 % removal recorded after 672 hours for the 0, 10 and 100 mg/L HCO_3^- systems in comparison to 99.9, 99.7 and 97.1 % recorded for the system with Ca absent. Moreover, in systems where Ca was absent maximum U removal onto nZVI was recorded as directly proportional to HCO_3^- concentration, whereas for systems containing Ca no clear trend was identified. Overall, the results demonstrate Ca as significantly decreasing the long-term stability (e.g. > 48 hours) of U sorbed on nZVI in the presence of DO, with U removal also independent of HCO_3^- concentration when it is also present at <100 mg/L.

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